

## Technical Data Sheet

Product code: MCN 4000  
Composition: 40%Bronze + 60%virgin PTFE

Property	Measuring method	Units	NFF	FF
Bulk density	ASTM D-4849	g/L	--	1050
Average particle size,D50	ASTM D-4894	µm	--	660
Flow Index	INTERNAL	Sec/50g	--	2.3
Specific gravity	ASTM D-4894	g/cm	3.07	3.07
Hardness,Shore D	ASTM-D2240		66	67
Tensile Strength	ASTM D-4894	M Pa	27	25
Elongation at break	ASTM D-4894	%	320	316
Shrinkage	INTERNAL	%	2	2
Recommended molding pressure		Kg/cm <sup>2</sup>	500	550
Max. sintering temperature		°C	--	380

**MANUFACTURER:** QINGDAO SHINHAN EP CO., LTD.  
QINGDAO / SHANDONG / CHINA.

( 1 ) Approved by :HYUNHEE, HONG      ( 2 ) Revision No. 02      ( 3 ) Edition Date : 08 / 2012